

InterFold Pleated Disposable

Primary/Pre-Filters – G4 25-35% , F5 40-55%, MERV11, MERV13

General Characteristics

Interfold Pleated Disposable filters have an extended surface and is fully disposable. They are widely used as primary or pre-filters in Fan Coil Units (FCU), Air Handling Units (AHU) or Fresh Air Fans (FAF) in both new or existing air filtration systems. The greater extended surface allows higher dust holding capacity and extends replacement intervals compared to flat panel filters. It is used as a pre-filter which considerably extends the life of other secondary filters in the filtration system and is used to prevent dust build-up on heating and cooling coils, fans and ducts.

- + Primary Filters with G4 – F5 Efficiencies
- + Cotton / Polyester/ Polypropylene Pleated Media
- + Corrosion-Resistant Expanded Mesh
- + Moisture-Resistant Kraft Board
- + Extended Surface Media Area
- + ElectroStatic (ES) Media of F6, F7 MERV 11 & 13



Model: **IF30**
Description: Pleated Disposable 25-35% MERV7
Thickness available 1" 2" 4"
New White Colour replacing Blue colour

Construction

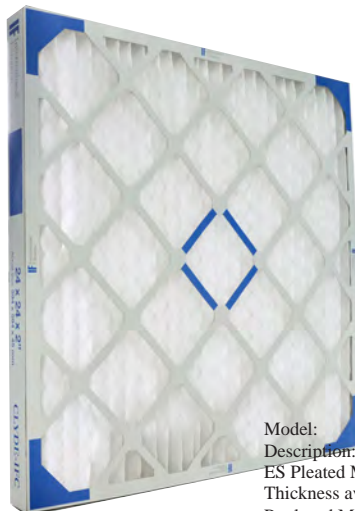
IF Interfold filter media comprises non-woven, reinforced cotton/poly fabric/ Polypropylene. The filter class is G4 with Average Dust Spot efficiency of 25-35% and average arrestance efficiency of 92%, MERV7. Improved IF40 Filters with dust spot efficiencies of 40-55 is interchangeable to use, MERV8 to 10. ES65 IF Electrostatic Pleated can achieve Average Composite Particle Size Efficiency >65-85% (1.0-3.0um) rating of MERV11. ES13 Pleated of MERV13 of Efficiency >85% (1-3um) is available.

The media support is an expanded diamond grid with effective open area of more than 98%. The corrosion-resistant galvanised expanded mesh grid is laminated to the filter media to maintain pleat shape and to reduce media oscillation.

The radial 'V' pleated design increases the filter media area to maximise the dust holding capacity and extends the service life.

The enclosing frame is made of heavy duty moisture-resistant Kraft board with diagonal support members bonded to each pleat on the upstream and downstream sides. This ensures pleat spacing and stability. Finally the filter pack is tightly bonded to the enclosing frame to eliminate the possibility of air bypass. Pleat stabilisers are included for 4" filters to ensure pleat spacing and rigidity.

Optional Gi/Al frame high capacity rated is available used for CRAC units which has high velocity or high humidity



Model: **ES65 IF & ES13 IF**
Description: ES Pleated MERV11
ES Pleated MERV13
Thickness available 1" 2" 4"
Replaced Model IF55

Model: **IF40**
Description: Pleated 40-55% MERV8 to 10
Thickness available 1" 2" 4"



Model: **30CG**
Description: Gi Pleated 25-35% - HC or IF40/ES65/ES13 media
Thickness available 1" 2" 4"
anti-corrosion Gi frame for moisture high area

Interfold Pleated Disposable

Primary/Pre-Filters – G4 25-35%, F5 40-55%, MERV11, 13

Specifications

Model	IF30			IF40			ES65 IF			ES13 IF**		
Description	Pleated 25-35%			Pleated 40-45%			ES65 Pleated			ES13 Pleated		
Nominal Thickness	1"	2"	4"	1"	2"	4"	1"	2"	4"	1"	2"	4"
Initial Pressure Drop at 1.9m/s	50	39	33	57	44	36	57	44	36	91	63	52
Initial Pressure Drop at 2.5m/s	70	57	47	85	66	53	85	66	53	115	95	76
Filter Class EN779 / Eurovent 4/4	G4 / EU4			M5 / EU5			M6 / EU6			F7 / EU8		
ASHRAE 52.1-1992 Average Synthetic Dust Weight Arrestance	92%			95%			95%			98%		
ASHRAE 52.1-1992 Average Atmospheric Dust Spot Efficiency	25-35%			40-55%			60-65%			80-85%		
ASHRAE 52.2-2012 MERV	MERV 7			MERV 8 to 10			MERV 11 >65%@1-3um			MERV 13 >85%@1-3um		
Media Area sqft	6.4	17	27	6.4	17	27	6.4	17	19	6.4	17	19
Pleats per 24x24" for HC	24	28	21	24	28	21	24	28	16	24	28	16
Pleats per 24x24" for SC	NA	16	16	NA	16	16	-	-	-	-	-	-

Performance data is based on EN779 & ASHRAE 52.2-2012: Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, ASHRAE 52.1-1992 test method entitle: Gravimetric and Dust-Spot Procedures for Testing Air-Cleaning Devices Used in General Ventilation for Removing Particulate Matter". Data provided is for comparison and information.
 MERV: Minimum Efficiency Reporting Value HC: High Capacity SC: Standard Capacity NR : Not recommended to use
 Product model IF55 is replaced by IF40, ES65 IF or ES13

* Initial Pressure Drop more than 125Pa is generally not recommended for prefiltration use, values provided for reference. Good Design face velocity below 2.5m/s, typically less than 1.8m/s

Technical Data

Filter Media
Cotton / Polyester/ Polypropylene Synthetic

Enclosing Frame
Heavy Duty Moisture-Resistant Kraft Board
Option: Galvanised Steel / Aluminum with one side expanded Mesh

Continuous Operating Temperature 80°C
 Relative Humidity 90%
 Recommended Final Pressure Drop 150 Pa
 Maximum Final Pressure Drop 250 Pa

Dimensions

Nominal Size L x W x D	Actual Size L x W x D	Rated Air Flow m ³ /h at		Pleats Standard Cap	Media Area sqft	Pleats High Cap	Media Area sqft		
		1.5 m/s	2.5 m/s						
in inch	in mm			SC		HC			
12 x 24 x 1	289 x 595 x 21	1020	1700	NA		12	3.2		
16 x 20 x 1	395 x 495 x 21	1130	1880			16	3.5		
16 x 24 x 1	395 x 595 x 21	1360	2265			16	4.3		
16 x 25 x 1	395 x 622 x 21	1428	2380			16	4.4		
18 x 24 x 1	444 x 595 x 21	1530	2550			18	4.8		
20 x 20 x 1	495 x 495 x 21	1428	2380			20	4.4		
20 x 24 x 1	495 x 595 x 21	1700	2830			20	5.3		
20 x 25 x 1	495 x 622 x 21	1785	2975			20	5.5		
24 x 24 x 1	595 x 595 x 21	2040	3400			24	6.4		
12 x 24 x 2	289 x 595 x 45	1020	1700			8	4.4	14	8.8
16 x 20 x 2	395 x 495 x 45	1130	1880			9	4.7	18	9.4
16 x 24 x 2	395 x 595 x 45	1360	2265			9	5.6	18	11.3
16 x 25 x 2	395 x 622 x 45	1428	2380	9	6.2	18	12.4		
18 x 24 x 2	444 x 595 x 45	1530	2550	10	6.2	21	13.2		
20 x 20 x 2	495 x 495 x 45	1428	2380	12	6.2	24	12.5		
20 x 24 x 2	495 x 595 x 45	1700	2830	12	7.5	24	15.0		
20 x 25 x 2	495 x 622 x 45	1785	2975	12	7.8	24	15.7		
24 x 24 x 2	595 x 595 x 45	2040	3400	16	9.4	28	17.6		
12 x 24 x 4	289 x 595 x 95	1020	1700	8	9.4	11	13.0		
16 x 20 x 4	395 x 495 x 95	1130	1880	9	9.2	14	14.4		
16 x 24 x 4	395 x 595 x 95	1360	2265	9	11.1	14	17.3		
16 x 25 x 4	395 x 622 x 95	1428	2380	9	11.5	14	18.0		
18 x 24 x 4	444 x 595 x 95	1530	2550	10	12.1	16	19.5		
20 x 20 x 4	495 x 495 x 95	1428	2380	12	12.0	18	18.0		
20 x 24 x 4	495 x 595 x 95	1700	2830	12	14.4	18	21.6		
20 x 25 x 4	495 x 622 x 95	1785	2975	12	15.0	18	22.5		
24 x 24 x 4	595 x 595 x 95	2040	3400	16	19.8	21	27.0		

Additional sizes available in the following diecut sizes: 14x20x1 25x25x1 12x12x1 14x25x1 16x16x1 18x25x1
 15x20x2 25x25x2 12x20x2 16x16x2 18x25x2 30x30x4
 Odd sizes can be custom fabricated accordingly

Width and height dimensions are interchangeable
 Filters may be installed with the pleats either vertical or horizontal
 Media with mesh preferably installed at air out/downstream

